

Gunsmith Prices: Retail

- Prices are **LABOR ONLY**. Prices **DO NOT** include
- Parts, refinishing, or additional machine work.
- All NFA Rules Apply.

GENERAL:

Minimum hourly rate	\$65 Hour
Machine Rate	\$110.00 Hour
Mount scope and bore sight.	\$45.00
Install OEM or Night Sights.	\$65.00
Install Sights on Glocks	\$25.00
Remove <u>LIVE</u> rounds (rifle)	\$80.00
Remove <u>LIVE</u> rounds (pistol)	\$35.00
Remove Stuck casing	\$65.00
Remove broken screws,drill and tap out each	\$100.00
General Rifle work:	
Fabricate end caps	
Smooth	\$35.00
Checkered	\$40.00
Invisible	\$50.00
Overhaul	\$75.00
Check Headspace	\$65.00
Chamber Cast	\$65.00
Lap Barrel	\$90.00
Chrome-lined Barrel Crowning	\$30.00
Cut/crown Barrel	\$70.00
Cut / Thread barrel	\$95.00
RE-Crown only	\$65.00
Forge (Turn) Bolt Handle	\$125.00
Drill and Tap Receivers	\$75.00
Drill and Tap Hardened Receivers	\$100.00
Jewel Bolts	\$100.00
Jewel Follower	\$70.00
Glass Bedding	\$80.00
Install Sling swivels	\$25.00

Install Recoil pad	\$65.00
Install Triggers on rifles and adjust	\$125.00

Revolver Work:

- **Action jobs are not “trigger jobs” Trigger jobs are quoted on request.**

Overhaul	\$80.00
Drill / Tap	\$80.00
Action Jobs	\$110.00
Re-Barrel	\$135.00
Remove/modify hammer spur	\$75.00
Convert Square butt to round butt	\$110.00
Chamfer barrel throat.	\$75.00
Chamfer Cylinder chambers	\$75.00

Semi Auto pistol work:

- **Action jobs are not “trigger jobs” Trigger jobs are quoted on request.**

Overhaul	\$120.00
Drill / Tap	\$80.00
Action Job	\$120.00
Tighten 1911 slide	\$115.00
Fit barrel to 1911 style frame (non ramped)	\$115.00
Fit barrel to 1911 style frame (ramped)	\$155.00
Fit / Install barrel bushing	\$75.00
Bevel magazine well	\$85.00
Lower / Flare ejection port	\$85.00
Polish barrel And feed ramp	\$80.00
Fit custom trigger	\$110.00
Fit custom hammer	\$105.00
Mill slide for low – profile sights	\$135.00
Mill slide for dovetail sight	\$85.00
Stake on fronts sights	\$70.00
Install Extended magazine release	\$70.00
Modify frame (1911) for beavertail	
Grip safety	\$120.00
Install links and pins	\$20.00

Shotgun work:

Replacement bead sight	\$10.00
Install Bead sight	\$20.00
Drill / Tap for bead sight	\$25.00
Cut / crown non vented barrel	\$65.00
Cut / crown vented barrel	\$85.00
Install custom choke tubes	\$135.00
(ok for short barreled shotguns)	

Metal Finishing:

OEM Bluing

Rust Bluing

Browning

Color Case Hardening (matched to OEM colors)

Stainless Steel Bluing

Carbonia (charcoal bluing)

Prices start at \$200.00

**Fire Bluing (small parts only) – screws, triggers, and pins,
etc.—(POR)**

**Polishing, Polishing rust, pits etc. Additional charge for metal
finishing. It is a case by case basis and prices will vary**

AK-47 Work

POR – Does not include Saiga rifle.

Saiga- Threading for Breacher block(installed)	\$140.00
Convert to pistol grip style	POR

All other work on POR

AR-15 Work: All work is labor only and does not include parts
NFA rifle's will not be worked on without a valid tax stamp
Minimum: \$35.00
Small work such as removing, tightening barrel nuts, flash hidens, stock castle nuts etc. will be under this minimum
POR

=====ALL NFA RULES APPLY=====

Pin and weld flash hidens	\$80.00
Silver Solder flash hidens	\$95.00

Gas ports opened up	\$80.00
Changing uppers / Barrels (includes cleaning of all parts)	\$75.00

Installing parts in a lower receiver	\$45.00
Installing stocks / Staking included	\$25.00
Installing carbine back plates/ sling plates	\$25.00
Removing FSB and installing low profile gas blocks and new barrel nut/handguards	\$80.00
Installing free float handguards Fixed FSB	\$80.00
Installing free float handguards Low profile blocks	\$65.00

Ruger Mark I , II , III

Disassemble mainspring assembly and reassemble Correctly	\$75.00
Cleaning (includes detail stripping	\$75.00

Ruger barrel threading and sight, end cap package	
Stainless Steel retail	\$200.00
Blued (includes re-finishing)	\$235.00



Manufacture of Custom built suppressed Mark III \$1300.00

Rail installation extra.

Pistol supplied by BCA,LLC

If pistol is supplied by customer \$1000.00



Gun Cleaning:

Any parts needing to be replaced is an additional charge

Centerfire pistols		\$35.00
Centerfire pistols detail stripped		\$55.00
Rimfire pistols		\$75.00
Rifles, Bolt guns		\$65.00
Shotguns		\$75.00
AR-15's		\$75.00
Suppressors :	Rifle/centerfire	\$75.00
	Rimfire	\$100.00